

A40G FS Volvo			
A40G Volvo			
A45G FS Volvo			
A45G Volvo			

### Op nbr 715-016

**Total procedure time (hr):** 1.50

#### **Tools:**

[9999954 Lifting equipment](#)

[88830102 Fixture](#)

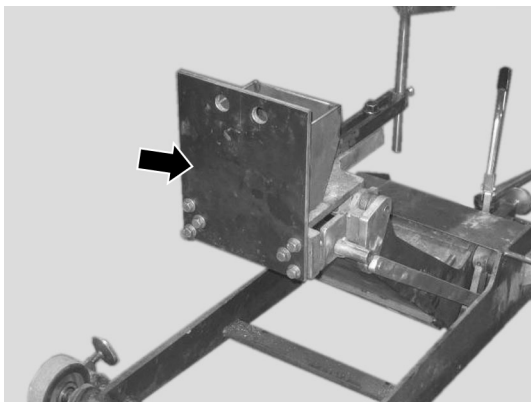
[88830100 Fixture](#)

This operation also includes required tools and times for applicable parts of the following operations:

- [Protective plate, removing](#)

### **Front cross member, mounting**

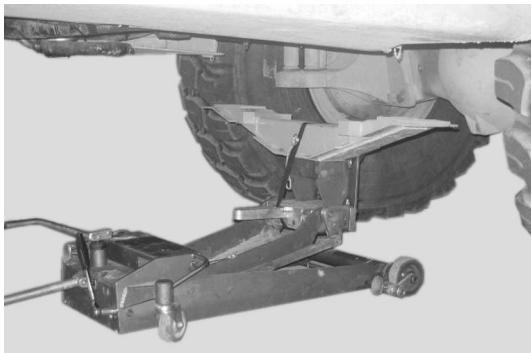
1. Fit the large holder included in 88830100 Fixture on 9999954 Lifting equipment. See under the heading **Assembly of 9999954 Lifting equipment, 88830102 Fixture and 88830100 Fixture** in [Protective plate, removing](#).



V1064558

**Figure 1**

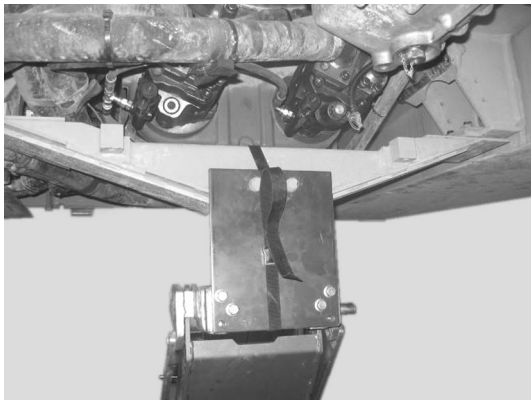
2. Fit the front cross member on the large holder included in 88830100 Fixture. Insert the pins, which are located in the centre of the cross member, into the holes in the holder.
3. Secure the cross member with fabric straps.
4. Slide in 9999954 Lifting equipment under the machine, and behind the fuel tank and hydraulic oil tank.



V1064516

**Figure 2**

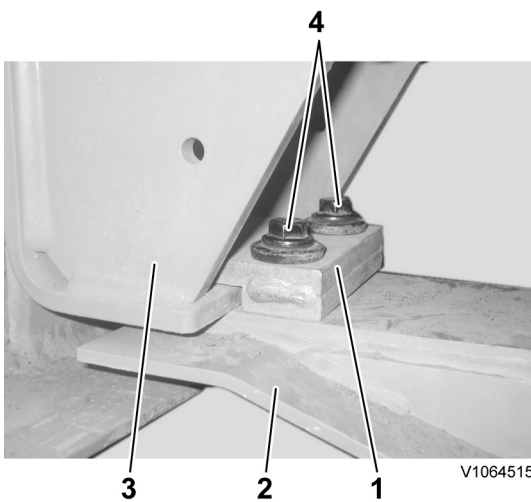
5. Raise the girder above the bottom plate of the tanks and move the lifting equipment forwards while raising the girder up against the bracket on the frame.



V1064514

**Figure 3**

6. Fit the lock washer and the bolts that hold the cross member (one lock washer and two bolts with washers in each end of the cross member).



V1064515

**Figure 4**