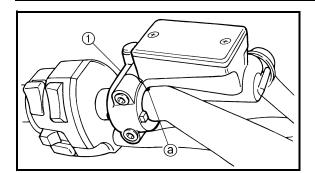
HANDLEBARS





7. Install:

- · clutch master cylinder
- clutch master cylinder holder ①

№ 10 Nm (1.0 m · kg)

NOTE: _

Align the slit in the clutch master cylinder holder with the punch mark ⓐ in the left handlebar.

8. Adjust:

• throttle cable free play Refer to "ADJUSTING THE THROTTLE CABLE FREE PLAY" in chapter 3.

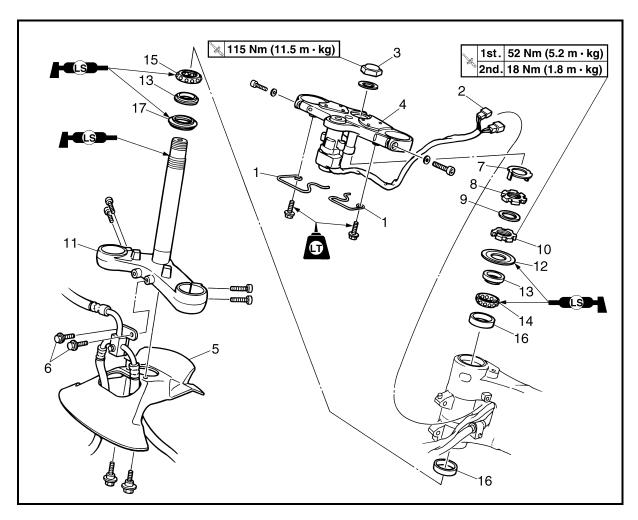


Throttle cable free play (at the flange of the throttle grip) 3 ~ 5 mm

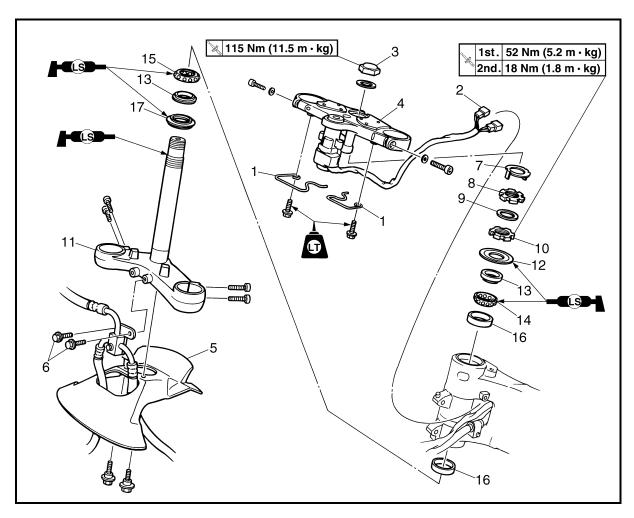


EAS00676

STEERING HEAD



Order	Job/Part	Q'ty	Remarks
	Removing the lower bracket		Remove the parts in the order listed.
	Front wheel		Refer to "FRONT WHEEL AND BRAKE
			DISCS".
	Front fork legs		Refer to "FRONT FORK".
	Handlebars		Refer to "HANDLEBARS".
1	Lead guide	2	
2	Main switch coupler	2	Disconnect.
3	Steering stem nut	1	Refer to "INSTALLING THE STEERING HEAD".
4	Upper bracket	1	THE STEERING HEAD.
5	Lower bracket panel	1	
6	Brake hose holding bolt	2	



Order	Job/Part	Q'ty	Remarks
7	Lock washer	1	П
8	Upper ring nut	1	Refer to "REMOVING THE LOWER
9	Rubber washer	1	BRACKET" and "INSTALLING THE
10	Lower ring nut	1	STEERING HEAD".
11	Lower bracket	1	Ц
12	Bearing cover	1	
13	Bearing inner race	2	
14	Upper bearing	1	
15	Lower bearing	1	
16	Bearing outer race	2	
17	Dust seal	1	
			For installation, reverse the removal procedure.

STEERING HEAD



EAS00677

REMOVING THE LOWER BRACKET

1. Stand the motorcycle on a level surface.

▲ WARNING

Securely support the motorcycle so that there is no danger of it falling over.



lower ring nut ①
 (with the special tool ②)



Steering nut wrench 90890-01403

A WARNING

Securely support the lower bracket so that there is no danger of it falling.

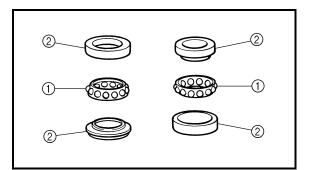


CHECKING THE STEERING HEAD

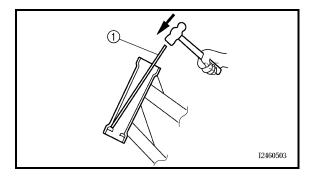
- 1. Wash:
- · bearings
- · bearing races



Recommended cleaning solvent Kerosene



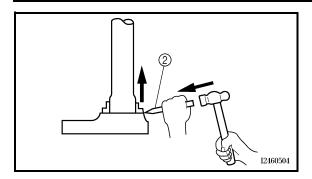
- 2. Check:
- bearings ①
- bearing races ②
 Damage/pitting → Replace.



- 3. Replace:
- bearings
- · bearing races
- a. Remove the bearing races from the steering head pipe with a long rod ① and hammer.

STEERING HEAD





- b. Remove the bearing race from the lower bracket with a floor chisel ② and hammer.
- c. Install a new rubber seal and new bearing races.

CAUTION:

If the bearing race is not installed properly, the steering head pipe could be damaged.

NOTE: _

- Always replace the bearings and bearing races as a set.
- Whenever the steering head is disassembled, replace the rubber seal.

4. Check:

- · upper bracket
- lower bracket (along with the steering stem)
 Bends/cracks/damage → Replace.

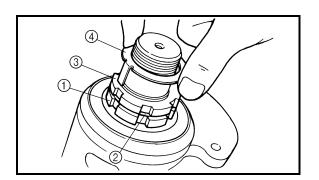
EAS00683

INSTALLING THE STEERING HEAD

- 1. Lubricate:
- · upper bearing
- · lower bearing
- · bearing races



Recommended lubricant Lithium soap base grease



- 2. Install:
- lower ring nut (1)
- rubber washer ②
- upper ring nut ③
- lock washer (4)

Refer to "CHECKING AND ADJUSTING THE STEERING HEAD" in chapter 3.

STEERING HEAD



- 3. Install:
- upper bracket
- steering stem nut

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Temporarily tighten the steering stem nut.

- 4. Install:
- · front fork legs Refer to "FRONT FORK".

NOTE: _

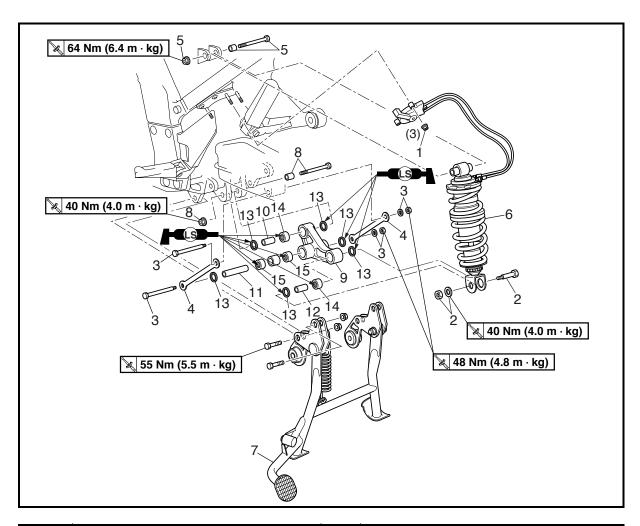
Temporarily tighten the lower and upper bracket pinch bolts.

- 5. Tighten:
- steering stem nut 🗽 115 Nm (11.5 m · kg)



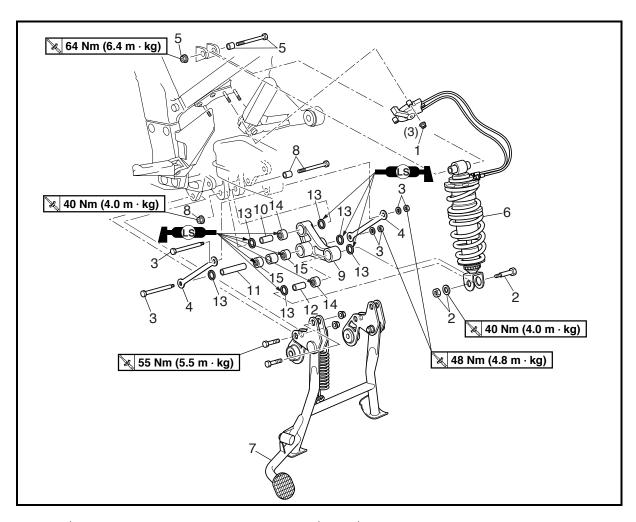
EAS0068

REAR SHOCK ABSORBER ASSEMBLY AND RELAY ARM



Order	Job/Part	Q'ty	Rema	arks
	Removing the rear shock absorber		Remove the parts in t	the order listed.
	assembly and relay arm			
	Rear wheel		Refer to "REAR WIDISC".	HEEL AND BRAKE
	Mufflers/exhaust pipe		Refer to "ENGINE" in	chapter 5.
1	Nut	3		
2	Nut/washer/bolt	1/1/1	Bolt <i>ℓ</i> = 54 mm -	Refer to
3	Nut/washer/bolt	2/2/2	Bolt <i>ℓ</i> = 117 mm	"REMOVING/
4	Connecting arm	2		INSTALLING THE
5	Nut/bolt/spacer	1/1/1	Bolt <i>ℓ</i> = 105 mm	REAR SHOCK
6	Rear shock absorber assembly	1	-	ABSORBER ASSEMBLY".
7	Centerstand	1		
8	Nut/bolt/spacer	1/1/1	Bolt <i>ℓ</i> = 76 mm	
9	Relay arm	1		
10	Collar	1		





Order	Job/Part	Q'ty	Remarks
11	Collar	1	
12	Collar	1	
13	Oil seal	6	
14	Bearing	2	Refer to "INSTALLING THE RELAY
15	Bearing	2	└ARM".
			For installation, reverse the removal
			procedure.