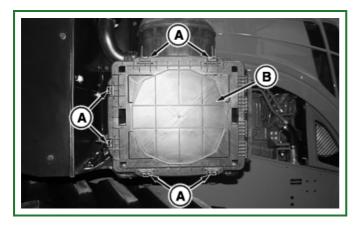
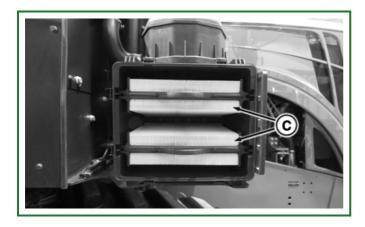
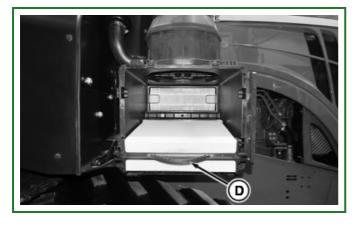
# **Replace Primary and Secondary Engine Air Filters**



RXA0142024-UN: Filter Housing Cover



RXA0142025-UN: Primary Filters



RXA0142026-UN: Remove Primary Filter

## **LEGEND**:

- A Cover Clips
- B Cover
- C Primary Filters
- D Air Filter Handles

### **IMPORTANT:**

Service interval may vary due to operating conditions. Replace secondary air filter every second primary air filter change.

Replace primary engine air filter if diagnostic trouble code remains ON.

### **IMPORTANT:**

rivinent Engine All i liter i restriction vivanning is activated engine performance will be reduced. Service engine all filter immediately.

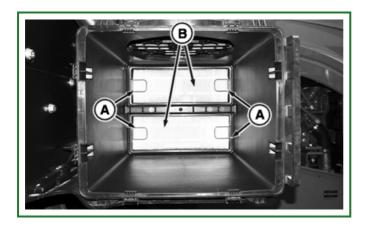
- 1. Unfasten four cover clips (A) to remove air filter cover (B).
- 2. Grasp air filter handle (D) to slide air cleaner forward and release from filter housing inlet.
- 3. Remove air filters (C) from filter housing.

## **IMPORTANT:**

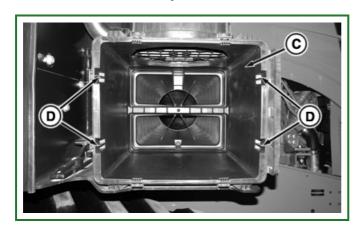
Do not attempt to clean engine air filters.

Replace secondary filter every other primary filter change.

Install new secondary filter immediately to prevent dust from entering air intake system.



RXA0142027-UN: Secondary Filter



### RXA0142028-UN: Filter Housing

# **LEGEND**:

- A Tabs
- B Secondary Filters
- C Filter Housing
- D Primary Filter Slots
- 4. Pull on tabs (A) to remove secondary filters (B).
- 5. Clean debris and dirt from filter housing (C).
- 6. Replace air filters.