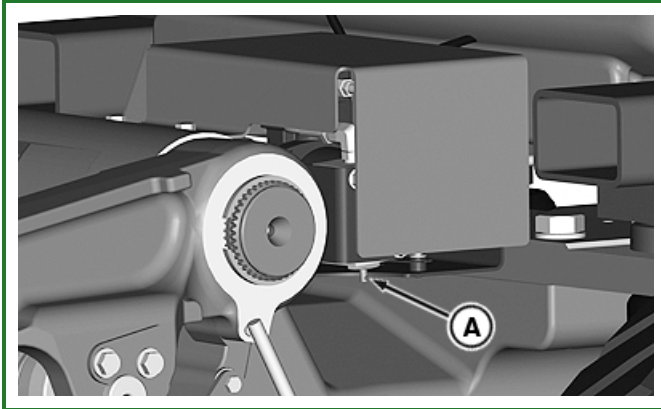
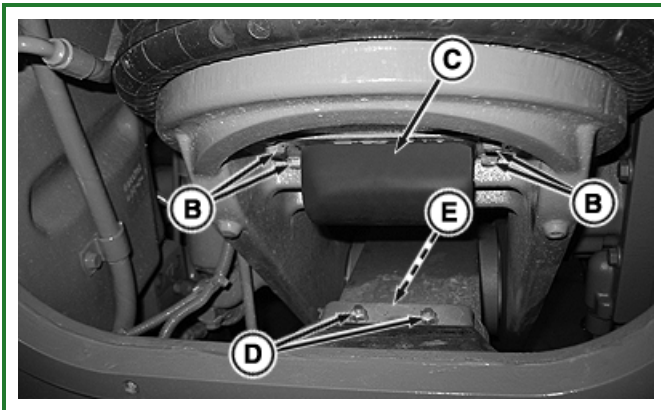


Replace Rubber Walking Beam Bumpers

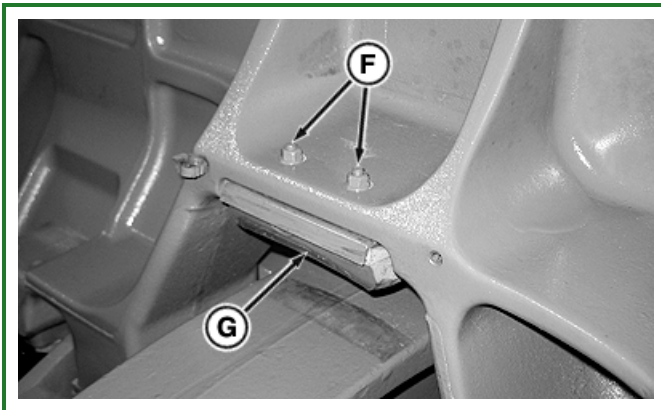
1.



RXA0098399-UN: Vent Valve



RXA0104166-UN: Right-Hand Bumper



RXA0104167-UN: Left-Hand Bumper

LEGEND:

- A - Vent Valve
- B - Cap Screws (4 used)
- C - Swing Arm Bumper
- D - Nuts (2 used)
- E - Right-Hand Bumper
- F - Nuts (2 used)
- G - Left-Hand Bumper

Park tractor on firm, level surface.

2. Relieve system air pressure by depressing vent valve (A).

3. Remove cap screws (B) and remove swing arm bumper (C).
4. Using a hydraulic service jack, raise left-hand side of walking beam until walking beam contacts bumper.
5. Remove nuts (D) and remove right-hand bumper (E).
6. Install new bumper and tighten nuts to specification.

Item	Measurement	Specification
Walking Beam Bumper Nuts	Torque	28 N·m (248 lb-in.)

7. Lower left-hand side of walking beam and raise right-hand side of walking beam until walking beam contacts bumper.
8. Remove nuts (F) and remove left-hand bumper (G).
9. Install new bumper and tighten nuts to specification.

Item	Measurement	Specification
Walking Beam Bumper Nuts	Torque	28 N·m (248 lb-in.)

10. Lower walking beam and remove hydraulic service jack.
11. Install swing arm bumper (C) and tighten cap screws (B) to specification.

Item	Measurement	Specification
Swing Arm Bumper Cap Screws	Torque	40 N·m (30 lb.-ft.)

12. Inflate track suspension. (See [Inflate Track Air Suspension System](#) in this group.)

Go to [Section_95:Group_20](#)

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