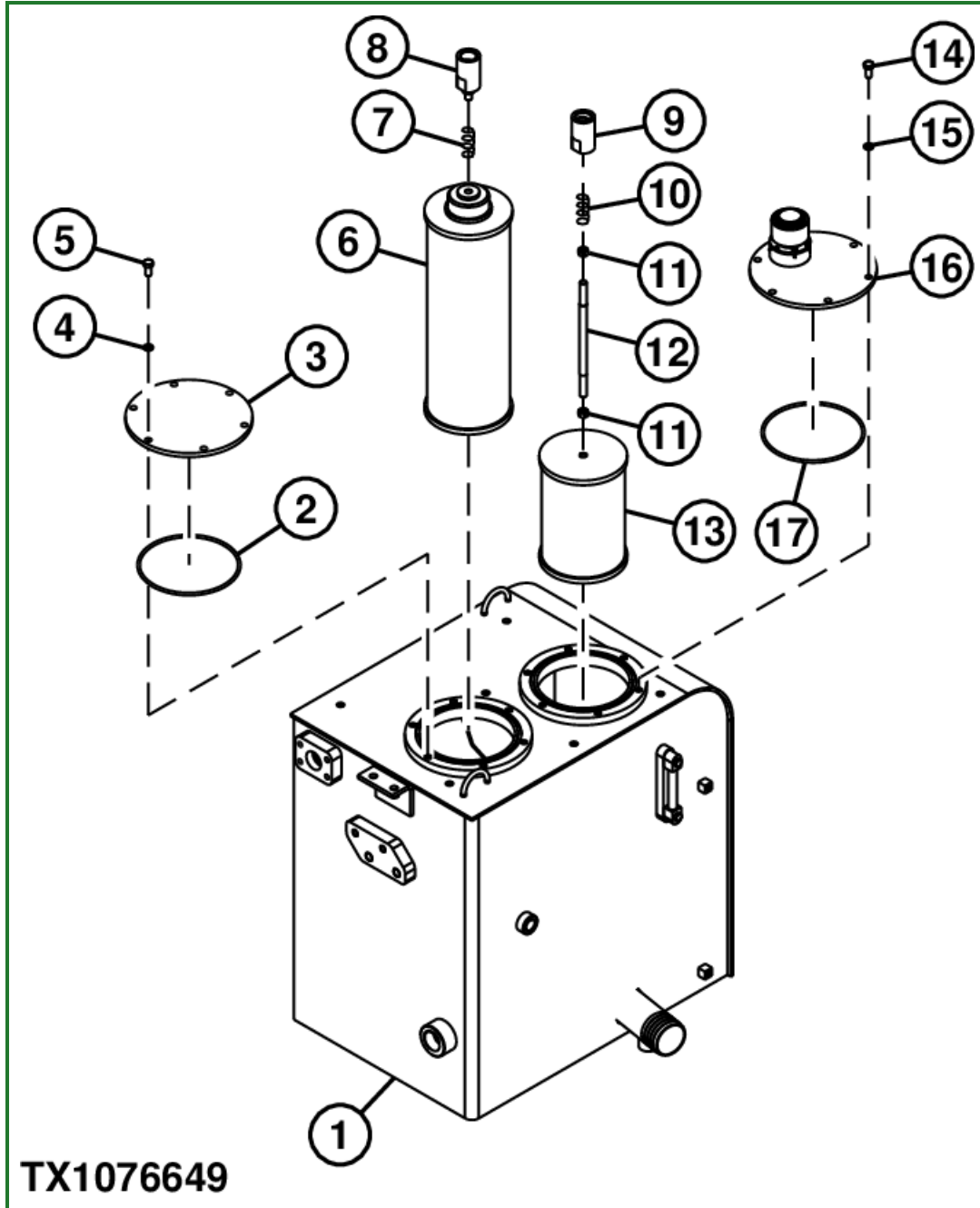


## Hydraulic Oil Tank Disassemble and Assemble

1. Prepare machine for service. [See Park and Prepare for Service Safely](#) . (Group 0001.)
2. Turn battery disconnect switch to OFF.
3. Drain hydraulic oil tank. [See Drain and Refill Hydraulic Oil](#) . (Operator's Manual.)

4.



### TX1076649-UN: Hydraulic Oil Tank Filters

#### LEGEND:

- 1 - Hydraulic Oil Tank
- 2 - O-Ring
- 3 - Filter Cover
- 4 - Lock Washer (6 used)
- 5 - Cap Screw (6 used)

- 6 - Hydraulic Oil Filter
- 7 - Spring
- 8 - Spacer
- 9 - Spacer
- 10 - Spring
- 11 - Nut (2 used)
- 12 - Hydraulic Oil Suction Filter Rod
- 13 - Hydraulic Oil Suction Filter
- 14 - Cap Screw (6 used)
- 15 - Lock Washer (6 used)
- 16 - Filter Cover
- 17 - O-Ring

Remove filter covers (3 and 16) and O-rings (2 and 17).

5. Remove spacers (8 and 9) and springs (7 and 10).
6. Remove hydraulic oil filters (6 and 13).
7. Replace filters as necessary.
8. Install filters.
9. Install springs and spacers.
10. Install new O-rings.
11. Install filter covers.
12. Refill hydraulic oil tank. [See Drain and Refill Hydraulic Oil](#) . (Operator's Manual.)
13. Start engine and check for hydraulic oil leaks.

Go to [Section\\_33:Group\\_3360](#)

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