2. **⚠ CAUTION:**

   To avoid injury from escaping fluid under pressure, stop engine and relieve the pressure in the system before disconnecting or connecting hydraulic or other lines. Tighten all connections before applying pressure.

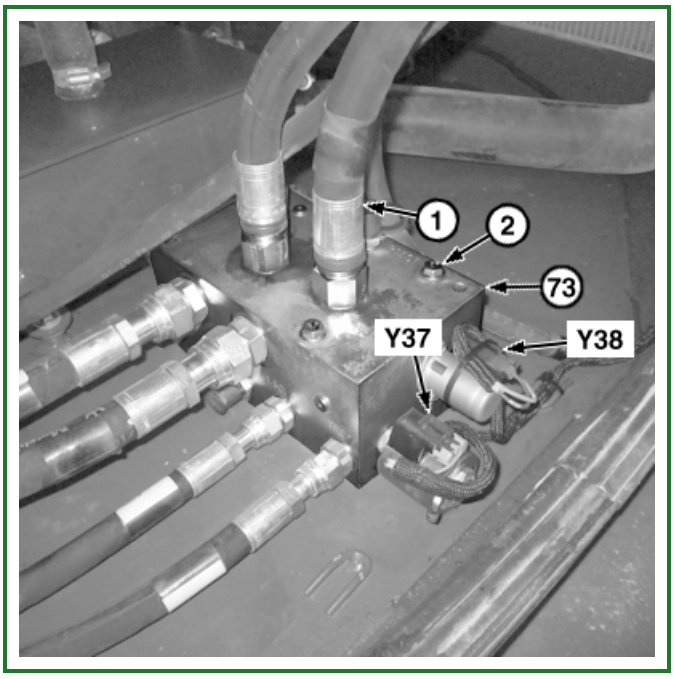
   Stop engine and relieve hydraulic system pressure. See Hydraulic System Pressure and Accumulators Discharge . (Group 9025-25.)

3. Turn battery disconnect switch to OFF position. See Battery Disconnect Switch . (Operator's Manual.)

4. IMPORTANT:

   Prevent hydraulic system contamination. Absolute cleanliness is essential when working on hydraulic components. Clean component and adjacent areas before starting work. Close all openings using caps and plugs.

   Apply vacuum or drain hydraulic reservoir. See Vacuum Pump Installation . (Group 9025-25.) Or see Drain, Flush, and Refill Hydraulic System Oil . (Operator's Manual.)

5. 

   TX1200518A-UN: Reversing Fan Valve

   LEGEND:

   1 - Hydraulic Line (6 used)

   2 - Cap Screw (3 used)

   73 - Reversing Fan Valve

   Y37 - Proportional Fan Solenoid

   Y38 - Reversing Fan Solenoid

   Install identification tags and disconnect hydraulic lines (1). Close all openings using caps and plugs.

6. Install identification tags and disconnect solenoids (Y37 and Y38).

7. **⚠ CAUTION:**

   Prevent possible crushing injury from heavy component. Use appropriate lifting device.

   Attach appropriate lifting device to reversing fan valve (73).

Item	Measurement	Specification
Reversing Fan Valve (73)	Weight (approximate)	58 kg 128 lb

8. Remove cap screws (2) and reversing fan valve.

INSTALLATION

Installation is reverse of removal procedure.

- Tighten reversing fan valve (73) to specification.

Item	Measurement	Specification
Reversing Fan Valve (73)	Torque	28 N·m 21 lb·ft

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