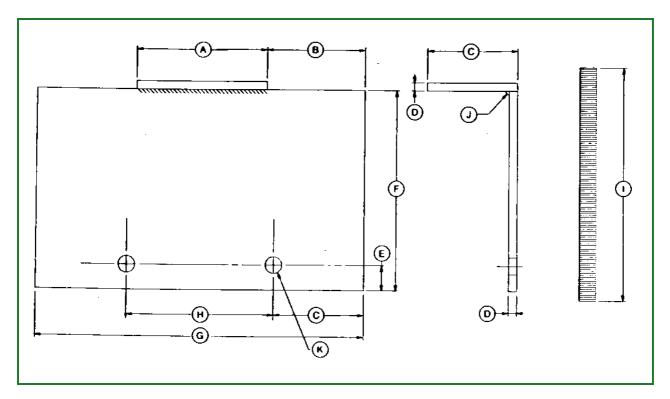
DFRW20 Compressor Holding Fixture



RW13619-UN: DFRW20 Compressor Holding Fixture

LEGEND:

- A 102 mm (4 in.)
- B 76 mm (3 in.)
- C 70 mm (2.75 in.)
- D 6.4 mm (0.25 in.)
- E 19 mm (0.75 in.)
- F 152 mm (6 in.)
- G 254 mm (10 in.)
- H 114 mm (4.5 in.)
- I 178 mm (7 in.)
- J Weld
- K Two Holes

This tool is used to hold the air conditioner compressor during disassembly and assembly.

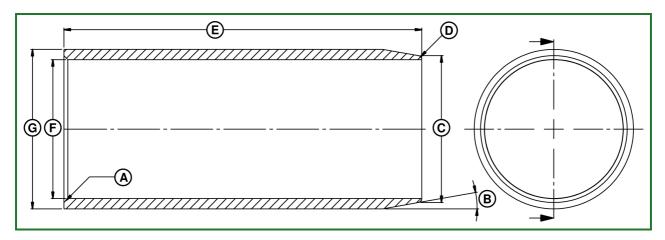
Materials required:

- Two pieces of steel plate, approximately 70 x 120 mm (2.75 x 4.75 in.) and 152 x 254 mm (6 x 10 in.)
- Two pieces of threaded rod, 13 x 178 mm (0.5 x 7 in.) long with four lock washers and nuts

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DFRW270—PTO Oil Seal Installation Sleeve



PY20919-UN: .

LEGEND:

- A Chamfer 45° X 1 mm (0.04 in.)
- B 10°
- C Dia. 36.79—37.79 mm (1.45—1.49 in.)
- D R01 mm (0.04 in.)
- E 91 mm (3.58 in.)
- F Dia. 35—35.50 mm (1.38—1.39 in.)
- G Dia. 40—41 mm (1.57—1.61 in.)

Use: The sleeve is used along with the tool JDG17017 to install PTO Oil seal.

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WS68074,000080B-19-20150901