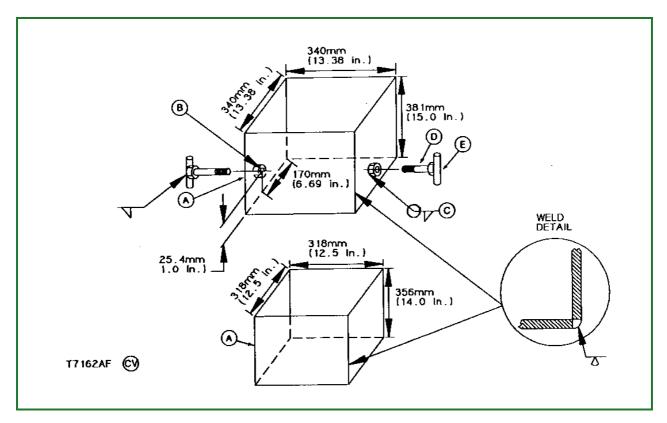
## **DFT1087 Track Recoil Spring Disassembly and Assembly Guard Tool**



# T7162AF-UN: Recoil Spring Guard Tool Dimensions <u>LEGEND:</u>

A - 3/16 in. 1020 CR Steel Plate

B - 9/16 in. Hole (2 places)

C - 1/2 in. Nut (2 used)

D - 1/2 x 2 in. Cap Screw (2 used)

E - 1/2 x 3 in. Steel Round Stock (2 used)

Track Disassembly and Assembly Guard Tool is used with ST4920 Track Recoil Spring Disassembly and Assembly Tool.

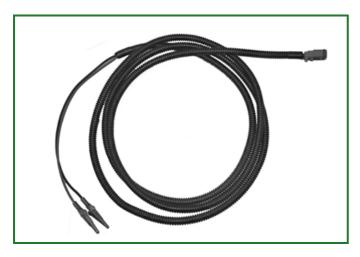
### Material required:

- 3/16 in. 1020 CR Steel Plate (A)
- 1/2 in. Nut (C) (2 used)
- 1/2 x 2 in. Cap Screw (D) (2 used)
- 1/2 x 3 in. Steel Round Stock (E) (2 used)

Go to Section\_99:Group\_9900

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#### **DFT1325 Solenoid Power Harness**



TX1076018A-UN: DFT1325 Solenoid Power Harness

#### Materials Required:

- Spring Clip (2 used)
- DT06-2S DEUTSCH™ 2-pin Connector
- 244 cm (96 in.) 16 gauge Red Wire
- 244 cm (96 in.) 16 gauge Black Wire
- 221 cm (87 in.) Wire Wrap

The solenoid power harness is used to energize the fan bypass solenoid after installing a new fan bypass valve. This procedure is required to remove air from the solenoid valve to insure correct valve operation.

The solenoid power harness is also used to energize the park brake solenoid on electrohydraulic (EH) control machines when adjusting the hydrostatic pump mechanical neutral position.

#### Assemble harness:

- 1. Install spring clips to one end of black and red wires.
- 2. Load wires into Deutsch connector: Red wire in pin 1 and black wire in pin 2.
- 3. Remove locking clip from connector to make it easier to remove connector from solenoid during use.
- 4. Install wire wrap on wires, leaving wires exposed on spring clip end for connecting to battery terminals.

Go to Section\_99:Group\_9900

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