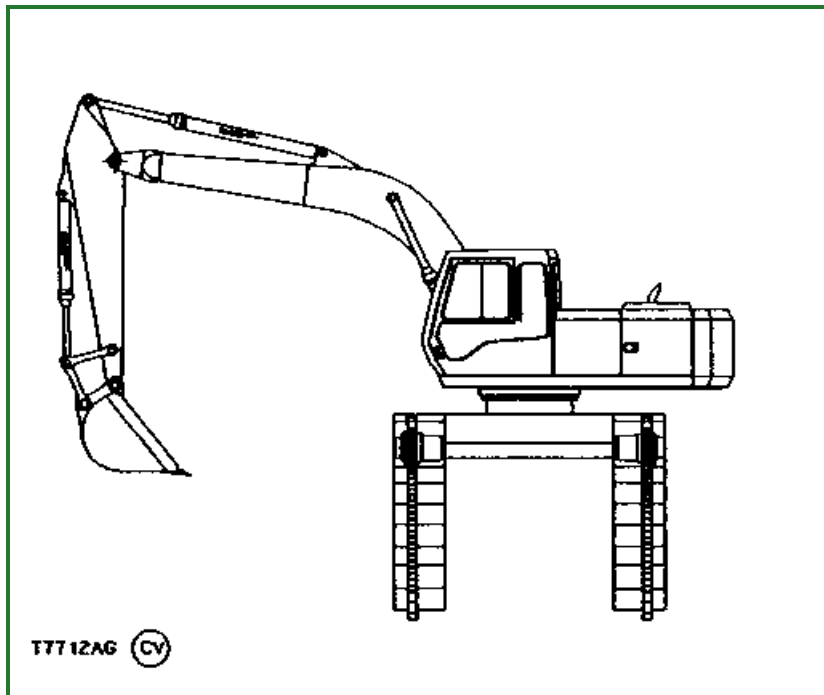


Upperstructure

Remove Upperstructure



T7712AG-UN: Machine Position

1.

⚠ CAUTION:

Keep the angle between boom and arm at 90—100° to prevent machine from sliding backwards.

NOTE:

Procedure requires two technicians. The cement floor must be a minimum of 102 mm (4 in.) thick. Area must be large enough so the upperstructure can be turned 180° with the angle between boom and arm at 90—100° and the tracks laid out flat on the floor.

Park machine with boom to left side (cab side toward sprocket) of undercarriage. Move arm so angle between boom and arm is 90—100°.

2. Disconnect track chain. See [Track Chain Repair](#) (Group 0130.) Lay track chain flat on floor toward sprocket end of undercarriage.

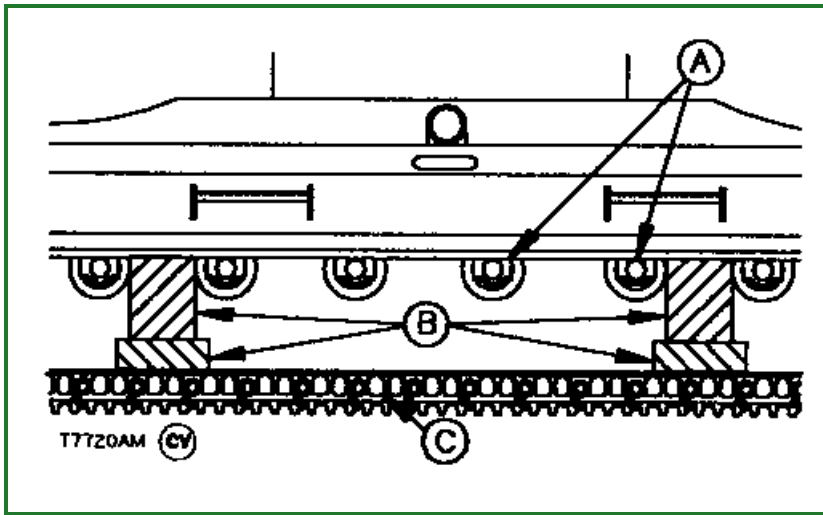
3.

NOTE:

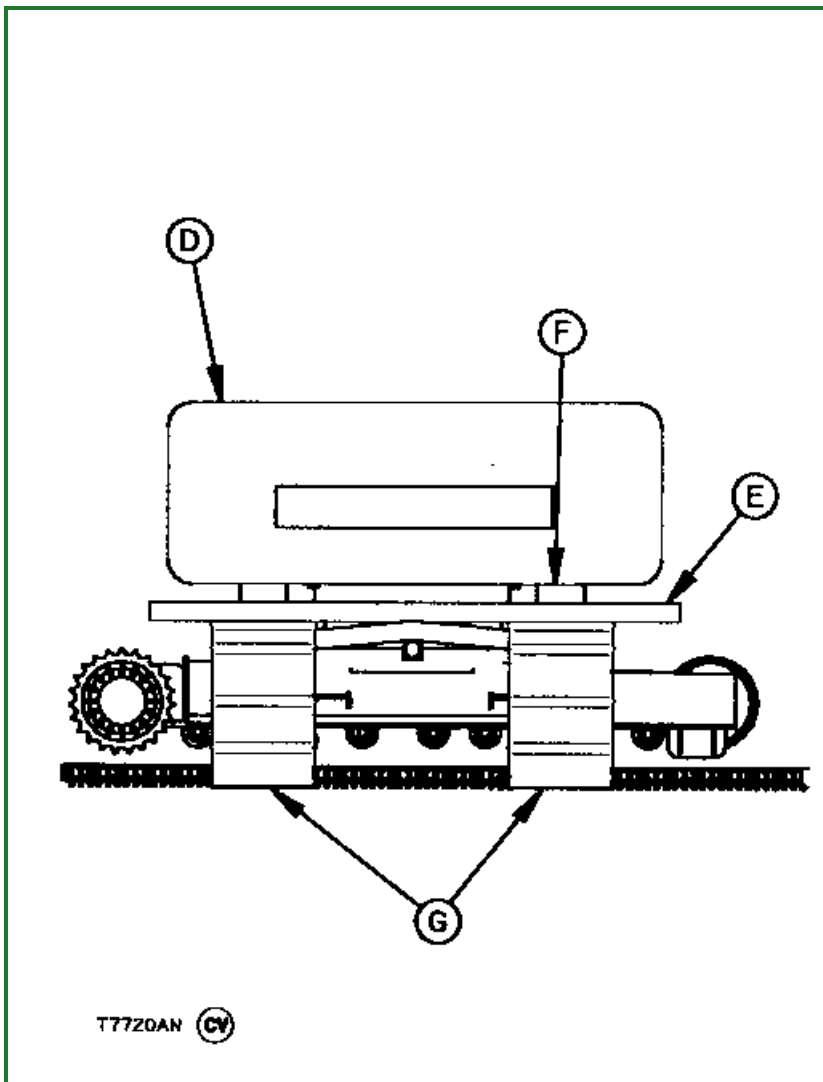
To make removal of main frame-to-swing bearing cap screws easier after machine is raised into position, loosen cap screws one turn at this time.

Turn upperstructure to right side. Raise right side of undercarriage using boom down function.

4.



T7720AM-UN: Hardwood Block



T7720AN-UN: DFT1089 Barrel Support

LEGEND:

- A - Track Roller
- B - Hardwood Block (As Required)
- C - Track Chain
- D - Counterweight
- E - Bridge Plank (As Required)
- F - Hardwood Block (As Required)
- G - DFT1089 Barrel Support (2 used)