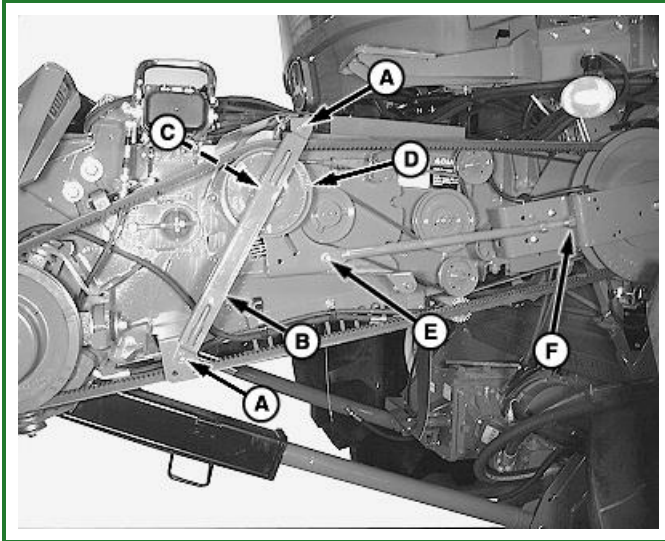
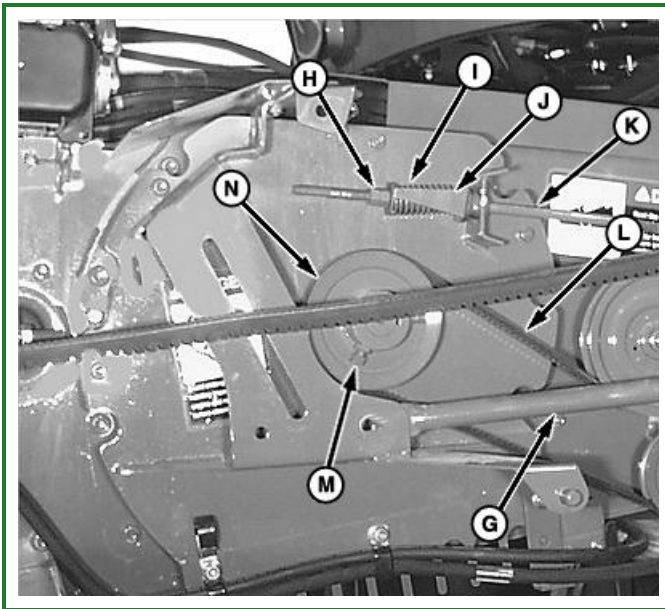


Remove and Install Feeder House Air Flow Dust Suppression

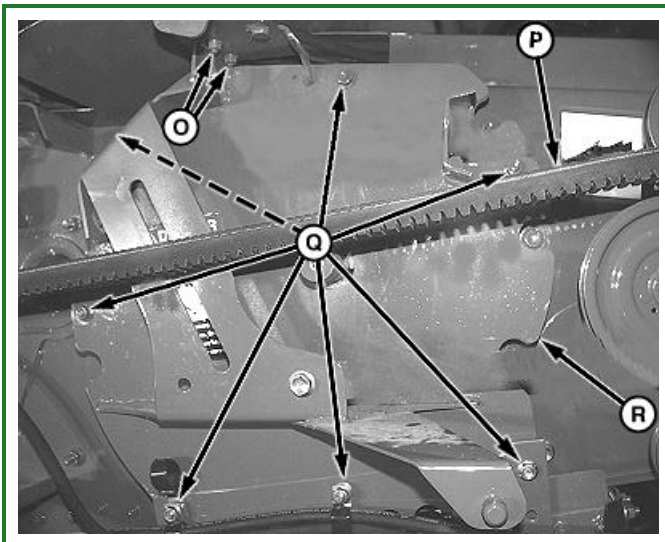
1.



H77148-UN: Feeder House Dust Suppression



H77149-UN: Feeder House Dust Suppression



H77150-UN: Fan Cover

LEGEND:

- A - Cap Screw and Nut (2 used)
- B - Support
- C - Cap Screw and Nut
- D - Idler Sheave
- E - Cap Screw and Nut
- F - Jam Nut
- G - Rod
- H - Jam Nuts
- I - Spring
- J - Gauge
- K - Rod
- L - Belt
- M - Locking Screw (2 used)
- N - Sheave
- O - Cap Screw and Nut (2 used)
- P - Belt
- Q - Cap and Nut (7 used)
- R - Fan Cover

Remove feeder house drive shields on both sides.

2. Remove cap screws and nuts (A).
3. Remove support (B).
4. Remove cap screw and nut (C) and idler sheave (D).
5. Remove cap screw and nut (E), jam nut (F) and rod (G).
6. Remove nuts (H), spring (I), gauge (J) and rod (K).
7. Remove belt (L).
8. Loosen locking screws (M) and remove fan drive sheave (N).
9. Roll feeder house drive belt (P) off front sheave.
10. Remove cap screw and nuts (O).
11. Remove cap screws and nuts (Q).
12. Remove fan cover (R).