

Remove and Install Front Chaffer Element

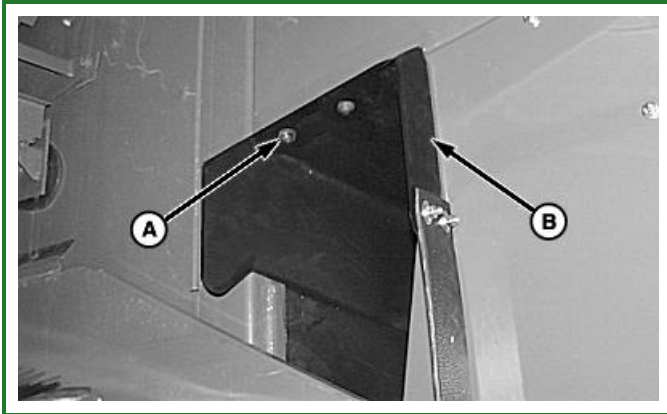
⚠ CAUTION:

Shut off engine and remove key to help prevent accidental starting and personal injury.

IMPORTANT:

Close and cover rear chaffer element to prevent possible damage during front chaffer removal and installation.

1. Remove cap screws (A) air chutes (B) on both sides.



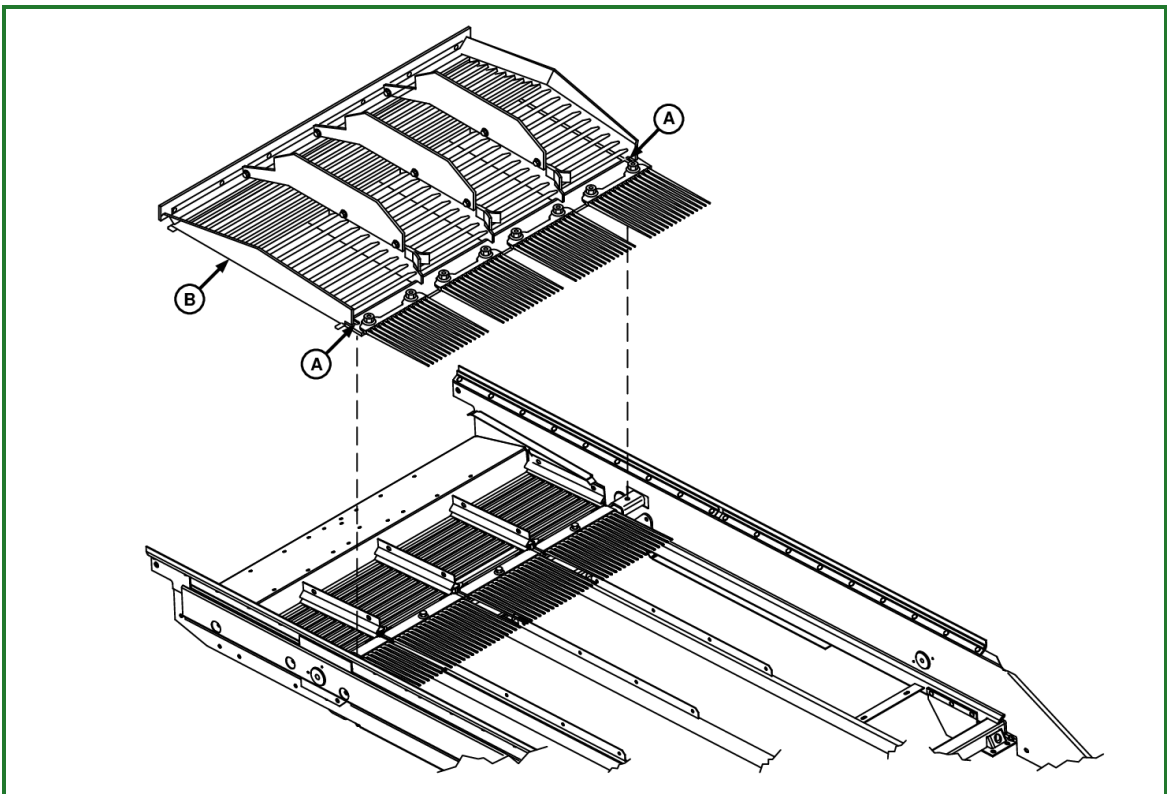
H72105-UN: Air Chute Deflector

LEGEND:

A - Cap Screw (5 used)

B - Air Chute (Right- and Left-Hand)

2. Remove cap screws (A).



H77906-UN: Front Chaffer Element**LEGEND:**

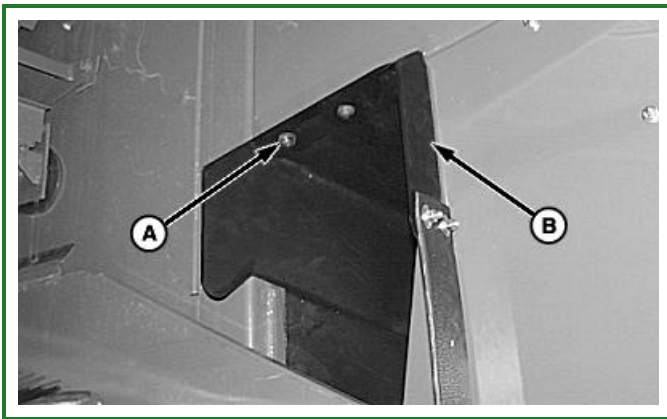
A - Cap Screw (2 used)

B - Front Chaffer Element

3. Remove front chaffer element (B) through rear of machine.
4. Inspect all front chaffer element seals.
5. Repair or replace as necessary.
6. Install front chaffer element (B) through rear of machine.
7. Install cap screws (A) and tighten to specification.

Item	Measurement	Specification
Front Chaffer Cap Screws	Torque	140 N·m (105 lb-ft)

8. Install air chutes (B) using cap screws (A).

**H72105-UN: Air Chutes****LEGEND:**

A - Cap Screws (5 used)

B - Air Chutes (Right- and Left-Hand)

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