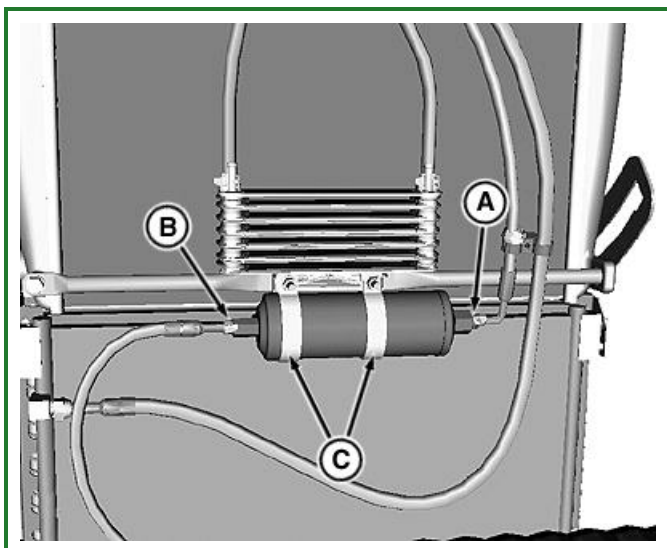


Replace Receiver-Dryer



RXA0083044-UN: A/C Receiver-Dryer

LEGEND:

A - Inlet Line

B - Outlet Line

C - Clamp (2 used)

NOTE:

The receiver-dryer is not serviceable. Install new receiver-dryer if malfunction is suspected.

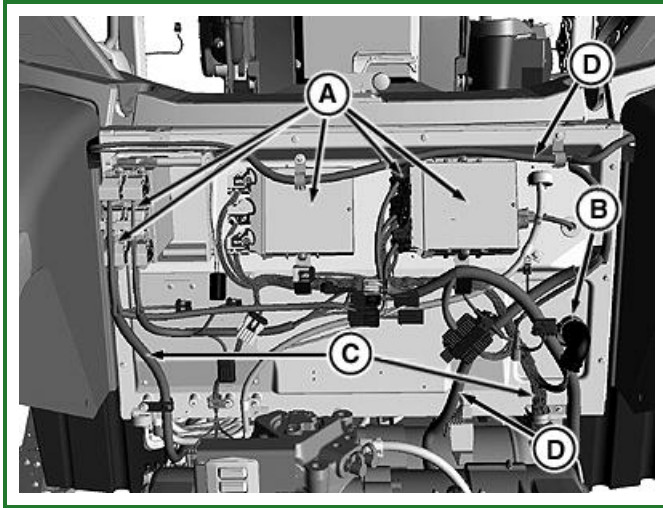
Receiver-dryer should be replaced if system was contaminated, flushed, open to atmosphere for more than 24 hours, or if older than two years and system was discharged.

1. Discharge system. (See [Discharge Air Conditioning System](#) in this group.)
2. Disconnect inlet (A) and outlet (B) lines from receiver-dryer. Cap lines to prevent contamination.
3. Remove clamps (C).
4. Remove receiver-dryer.
5. Add 7.5 mL (0.25 oz) of R134a refrigerant oil to system if new receiver-dryer is installed and no major leaks exist. If leaks exist, follow procedure for checking and adding refrigerant oil. (See [Determine Correct Refrigerant Oil Charge](#) in this group.)
6. Install receiver-dryer and tighten connections.
7. Purge, evacuate, and charge system. (See [Purge Air Conditioning System](#) , [Evacuate Air Conditioning System](#) , and [Charge Air Conditioning System](#) in this group.)

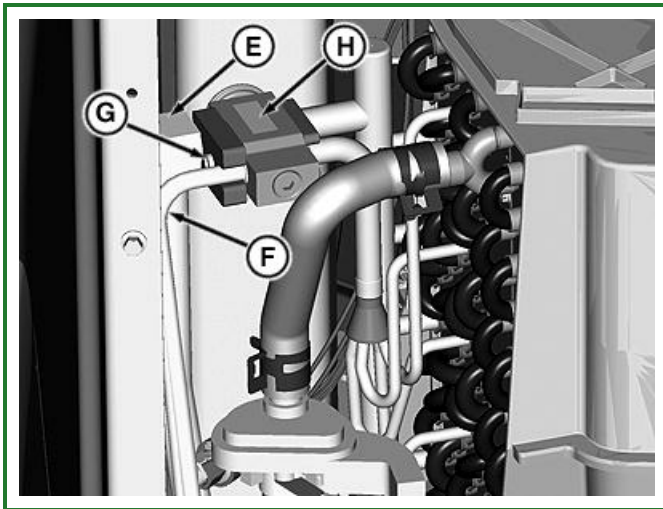
Go to [Section_90:Group_10](#)

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Remove and Install Expansion Valve



RXA0081087-UN: Rear Cab Panel



RXA0081093-UN: Valve Module

LEGEND:

- A - Control Units
- B - Cab Wall Connectors
- C - Chassis Wiring Harness
- D - Cab Wiring Harness
- E - Low-Pressure Line
- F - High-Pressure Line
- G - Front Clamp Plate Socket Head Screw
- H - Expansion Valve

1. Discharge system. (See [Discharge Air Conditioning System](#) in this group.)
2. IMPORTANT:
 - Identify and label control units and connectors to ensure they are correctly reassembled.
 - Disconnect control units (A) with harnesses (C) at rear cab panel and lay on back of tractor.
3. Disconnect connectors (B) and cab wall harness.
4. Remove screws from around rear panel and remove panel.