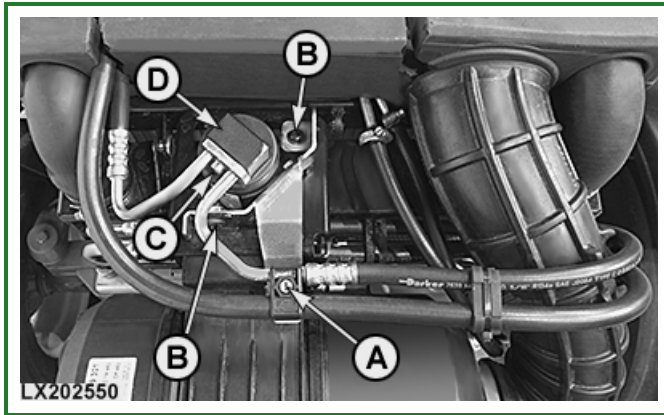


Air-Conditioning System - Remove and Install Receiver-Drier

Preliminary work:

Discharge the air-conditioning system, see Operator's Manual of the air-conditioning service unit.

1.



LX202550-UN: Receiver-Drier

LEGEND:

A - Receiver-Drier

B - Refrigerant Lines

Disconnect the refrigerant lines (B).

2. Seal the open ends with plastic caps.
3. Remove receiver-drier (A).
4. IMPORTANT:

As soon as the desiccant material reaches its saturation level, the receiver-drier must be replaced, otherwise the system will become contaminated with moisture. Replace the receiver-drier every time an air conditioning component is removed or replaced.

Install receiver-drier.

Next step:

NOTE:

Fill up with new refrigerant oil according to specification.

Fill air-conditioning system. See [Air-Conditioning System - Air-Conditioning Service Unit, Filling with Refrigerant Oil](#) in Section 90 and in the Operator's Manual of the air-conditioning service unit.

Go to [Section_90:Group_15](#)

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Air-Conditioning System - Remove and Install Evaporator with Expansion Valve

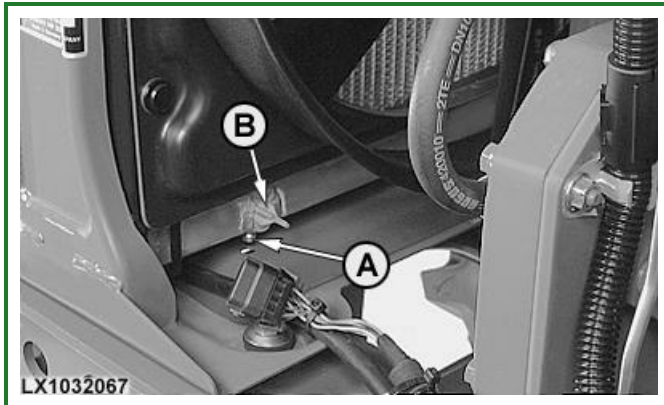
Preliminary work:

Discharge the cooling system.

Discharge the air-conditioning system, see Operator's Manual of the air-conditioning service unit.

1. Discharge the air-conditioning system. See [Air-Conditioning System - Service Work](#) and [Air-Conditioning System - Air-Conditioning Service Unit, Filling with Refrigerant Oil](#) in Section 90.

2.



LX1032067-UN: Drain Coolant

LEGEND:

A - Neck

B - Valve

Put one end of a suitable hose on neck (A); put the other end of the hose in a container with a capacity of about 20 liters (5.28 U.S. gal.). Open valve (B) and drain the coolant. While the coolant is draining, keep the heater control knob set to maximum heating output.

⚠ CAUTION:

There is a danger of serious burns (scalding), so do this job only when the coolant temperature has dropped to a safe level.

3.



LX1032086-UN: Opening the Roof