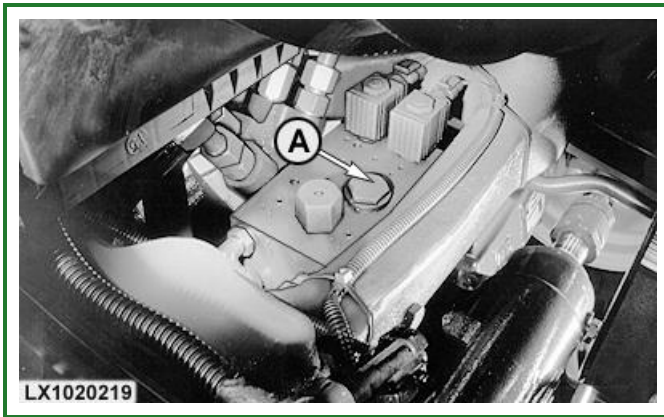


Repairing the Pressure-Relief Valve



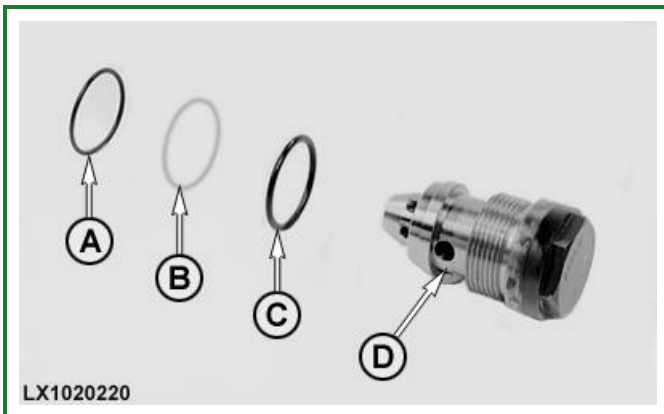
LX1020219-UN: Pressure-Relief Valve

Make the hydraulic system pressure-free.

Remove the pressure-relief valve (A).

IMPORTANT:

When removing and installing, make sure that all the back-up rings and O-rings are present and correct.



LX1020220-UN: Pressure-Relief Valve

LEGEND:

- A - O-ring
- B - Back-up ring
- C - O-ring
- D - Pressure-relief valve

Use a blunt instrument to remove the existing back-up rings and O-rings.

Coat new back-up rings and O-rings lightly with oil, and install.

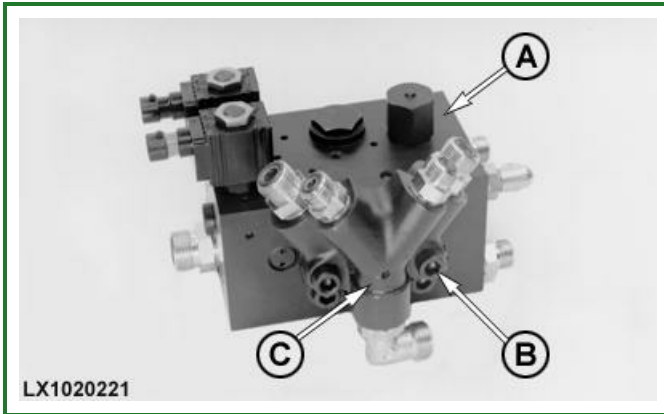
Tightening torque when installing is 40 N·m (30 lb-ft).

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Repairing the Electro-Hydraulic Control Valve Plugs

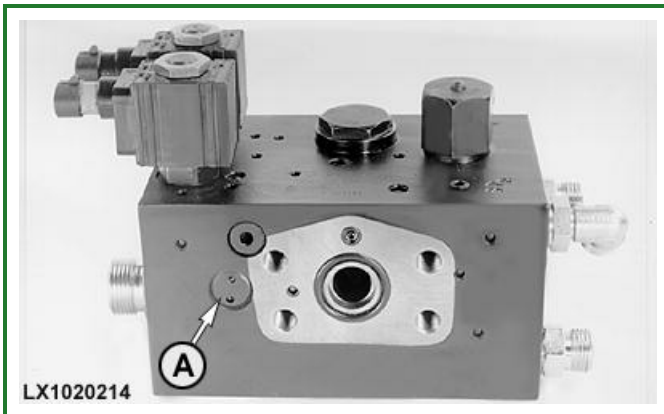
Make the hydraulic system pressure-free.



LX1020221-UN: Remove Control Valve Block

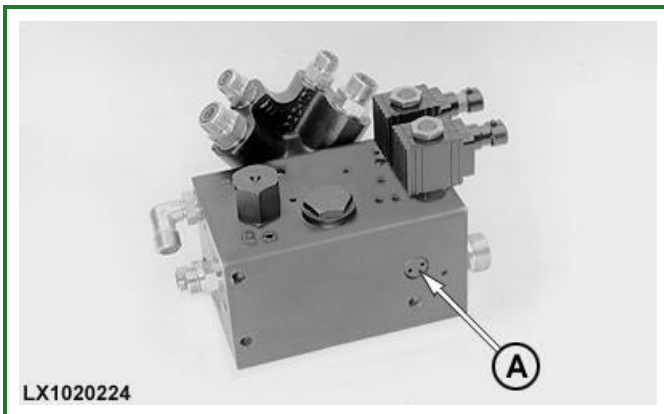
Remove control valve block (A).

Slacken off screws (B) and remove distributor block (C).



LX1020214-UN: Special Tool JDG1225

Use special tool JDG1225 to open and remove the electro-hydraulic control valve plug (A).



LX1020224-UN: Special Tool JDG1225

Use special tool JDG1225 to open and remove the electro-hydraulic control valve plug (A).

IMPORTANT: