

Tag or label wire connectors before disconnecting to aid during installation.

Disconnect wire connectors for triple Mid-Mount control valve, if equipped.

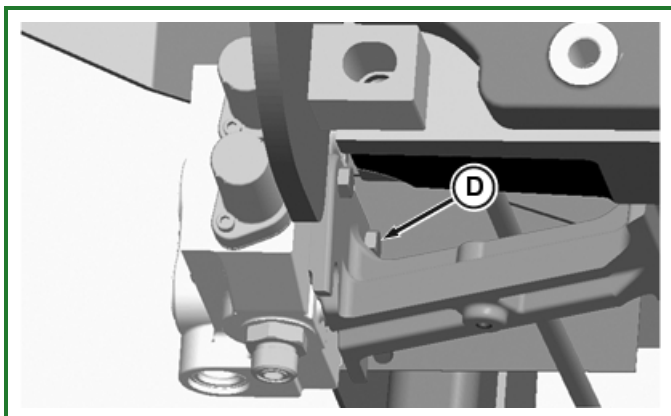
6. **NOTE:**

Triple Mid-Mount control valve shown; dual Mid-Mount control valve is similar.

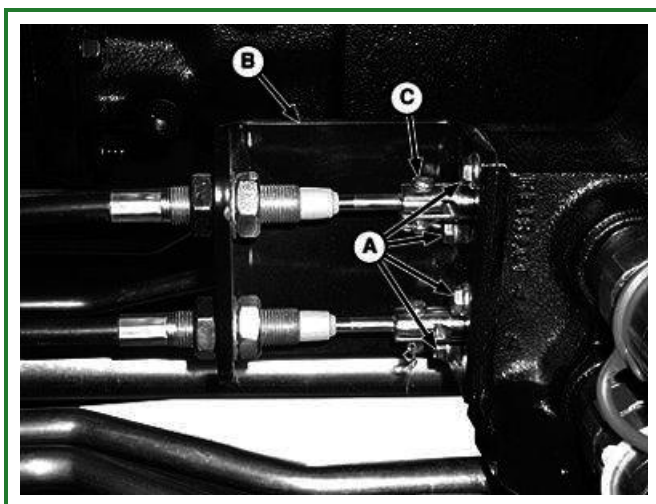
Remove cap screws (D) and control valve.

7. Inspect Mid-Mount control valve for worn or damaged parts. Replace parts as necessary. (See [Disassemble, Inspect, and Assemble Dual Mid-Mount Control Valve](#) or [Disassemble, Inspect, and Assemble Triple Mid-Mount Control Valve](#) in Section 70, Group 20.)

8.



PUM3531-UN: Install Mid-Mount Control Valve



LV11452-UN: Install Mid-Mount Cables

LEGEND:

A - Cap Screw (4 used)

B - Bracket

C - Pin (2 used)

D - Cap Screw

Install Mid-Mount control valve and cap screws (D). Tighten cap screws to specification.

Item	Measurement	Specification
Mid-Mount Control Valve Cap Screws	Torque	55 N·m (41 lb-ft.)

9. Connect hydraulic lines at Mid-Mount valve. Tighten line nuts to specification.

Item	Measurement	Specification
Mid-Mount Control Valve Line Nut	Torque	69 N·m (50 lb-ft)

10. Connect wire connectors, if equipped.

11. Install bracket (B), cap screws (A), and pins (C). Tighten cap screws to specification.

Item	Measurement	Specification
Cable Bracket Cap Screw	Torque	15 N·m (11 lb-ft)

12.

⚠ CAUTION:



X9811-UN: Escaping Fluid

Escaping fluid under pressure can penetrate the skin causing serious injury. Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.

Start engine and operate joystick lever. Check all connections for leaks.

Go to [Section_70:Group_17](#)

AJ20558,0000448-19-20100507